

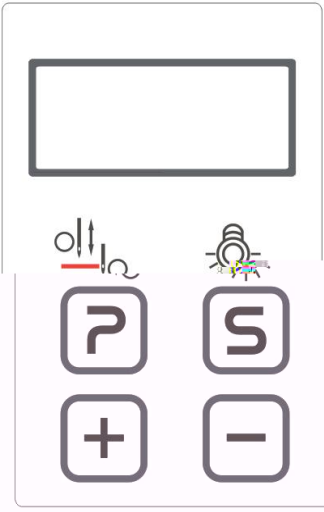
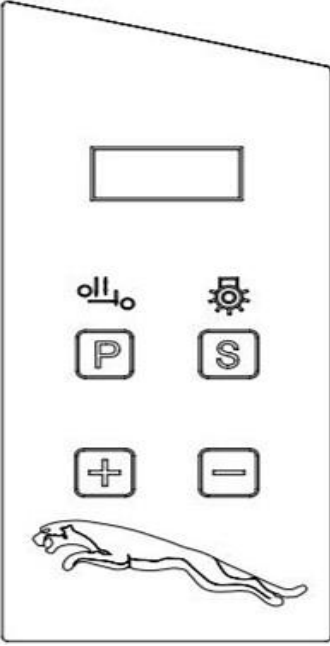
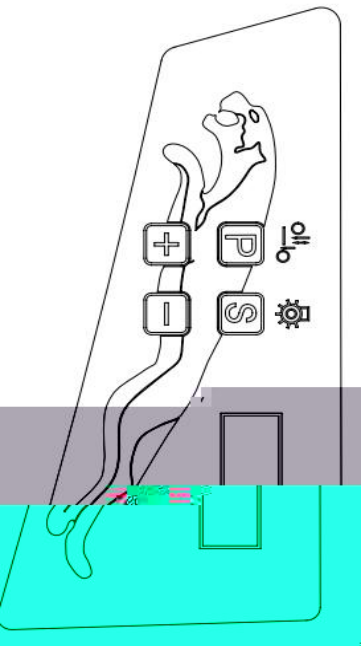
User Guide

Industrial sewing machine

Thank you for purchasing our products.

For your use safety, please must read the instruction manual before use.



M-6SD2\M-7SE2\Q1\S1	X1\R1	W1\V1\P1\N1
		

1.1

+ -

P

S

1.4

P

+

" P-00" ,

+

-

P

+

-

S

1.4

P

+

" P-00" ,

+

" P-0 2"

P

+

-

0

1

S

1.5

P

+

" P-00" ,

S

1

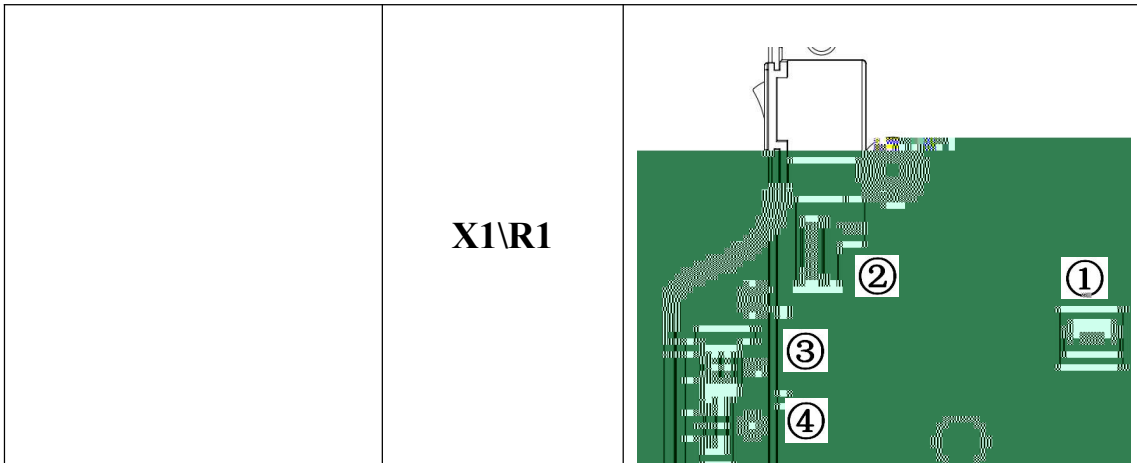
Er01		
Er02		
Er03		
Er04		
Er05		
Er07		

2

P-01				
P-02				
P-03				
P-04				
P-05				
P-06				
P-07				
P-08				

P-09				
P-10				
P-11				
P-12				
P-13				
P-14				
P-15				

<p>Port definition</p> <p>Electric outlet</p> <p>Encoding outlet</p> <p>Pedal switch Socket</p> <p>LED light outlet</p> <p>Outlay needle position outlet</p> <p>Please following port definition and outlet color to connection.</p>	<p>M-7SE2\</p> <p>Q1\S1</p> <p>Built-in</p>	
	<p>M-6SD2</p>	
	<p>W1\V1\</p> <p>P1\N1</p>	



Operation panel description



M-6SD2\M-7SE2\Q1\S1	X1\R1	W1\V1\P1\N1

Parameter adjusting and example

1.1



1.4



" P-00" ,



1.5 T



" P-00" ,



P-0 2"



1.6 Reset



" P-00" ,



Error code and parameter

List 1: Error code

Er01

Er02

Er03

Er04

Er05

Er07

P-05				
P-06				
P-07				
P-08				
P-09				
P-10				
P-11				
P-12				
P-13				
P-14				
P-15				