

## **User Guide**

# Industrial sewing machine

**Thank you for purchasing our products.**

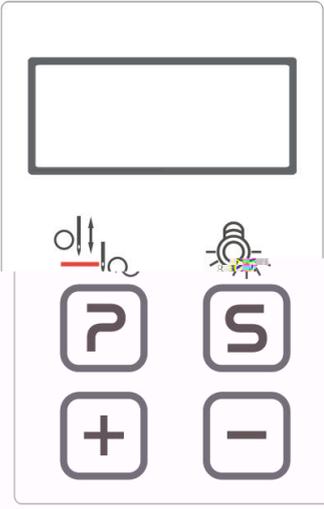
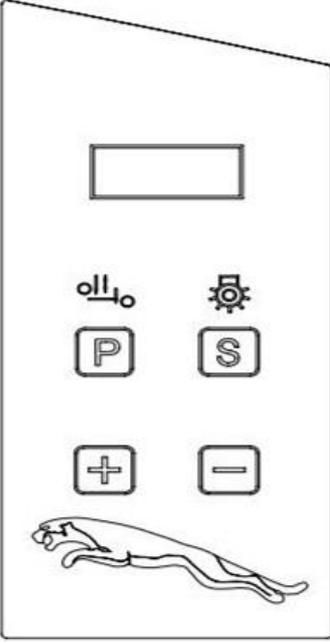
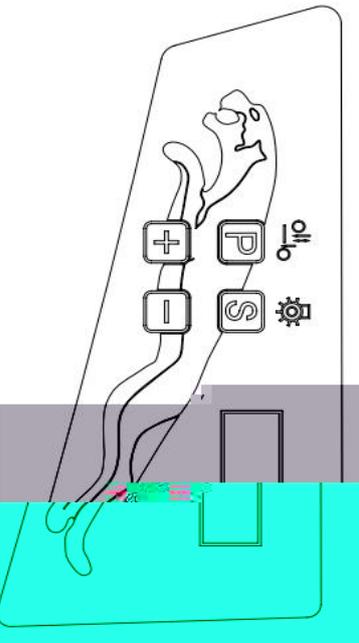
**For your use safety, please must read the instruction manual before use.**









M-6SD2\M-7SE2\Q1\S1	X1\R1	W1\V1\P1\N1
		

1.1

+ -

P

S

1.4

+ - P +

+ - P + -

S

" P-00" ,

1.4

+ P +

" P-0 2"

P + -

0 1 S

" P-00" ,

1.5

P +

S

" P-00" ,

1

<b>Er01</b>		
<b>Er02</b>		
<b>Er03</b>		
<b>Er04</b>		
<b>Er05</b>		
<b>Er07</b>		

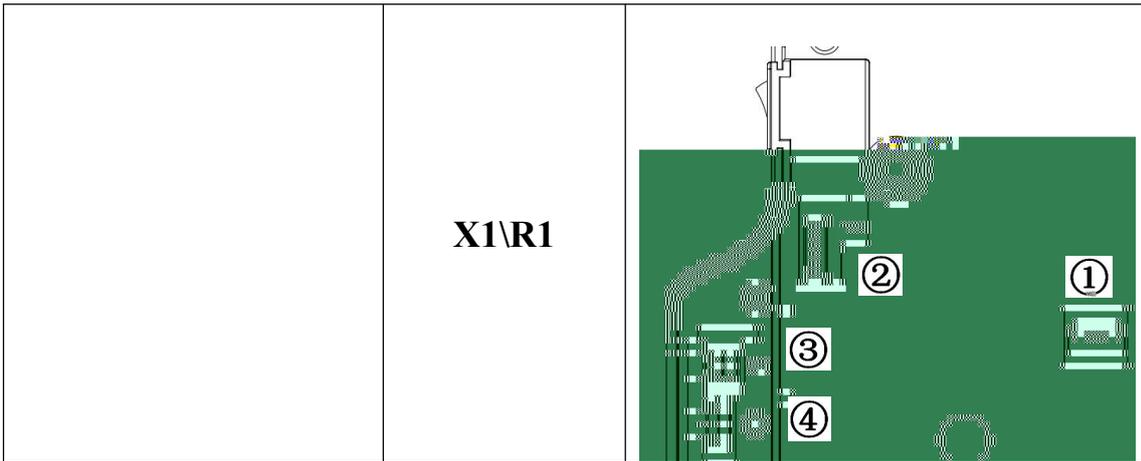
2

<b>P-01</b>				
<b>P-02</b>				
<b>P-03</b>				
<b>P-04</b>				
<b>P-05</b>				
<b>P-06</b>				
<b>P-07</b>				
<b>P-08</b>				

<b>P-09</b>				
<b>P-10</b>				
<b>P-11</b>				
<b>P-12</b>				
<b>P-13</b>				
<b>P-14</b>				
<b>P-15</b>				

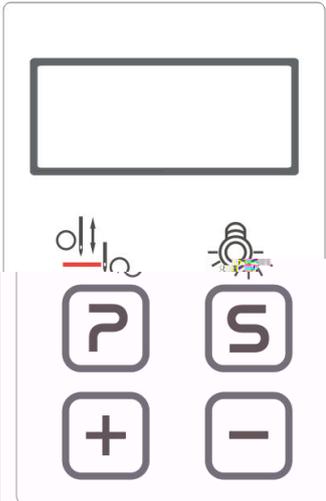
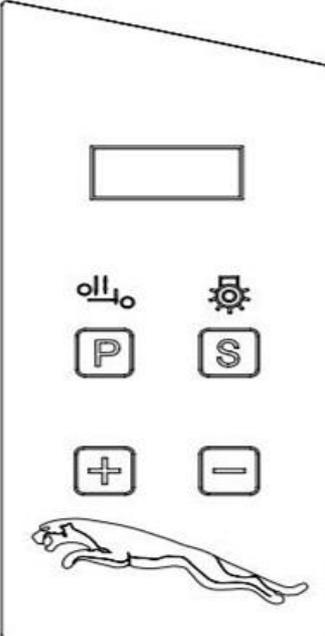
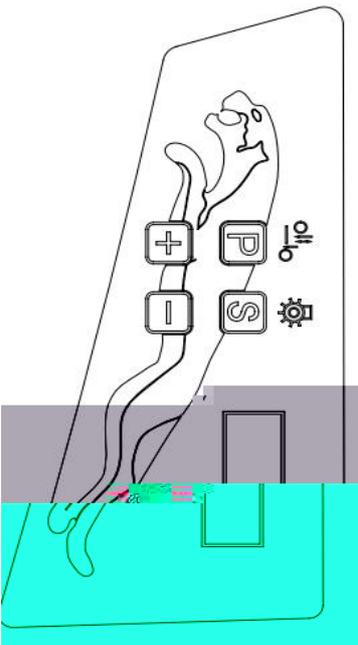



<p><b>Port definition</b></p> <p><b>Electric outlet</b></p> <p><b>Encoding outlet</b></p> <p><b>Pedal switch Socket</b></p> <p><b>LED light outlet</b></p> <p><b>Outlay needle position outlet</b></p> <p>Please following port definition and outlet color to connection.</p>	<p><b>M-7SE2\</b></p> <p><b>Q1\S1</b></p> <p><b>Built-in</b></p>	
	<p><b>M-6SD2</b></p>	
	<p><b>W1\V1\</b></p> <p><b>P1\N1</b></p>	



**Operation panel description**



M-6SD2\M-7SE2\Q1\S1	X1\R1	W1\V1\P1\N1
		

## Parameter adjusting and example

1.1



1.4



" P-00" ,



1.5 T



" P-00" ,



P-0 2"



1.6 Reset



" P-00" ,



## **Error code and parameter**

### **List 1: Error code**

**Er01**

**Er02**

**Er03**

**Er04**

**Er05**

**Er07**

<b>P-05</b>				
<b>P-06</b>				
<b>P-07</b>				
<b>P-08</b>				
<b>P-09</b>				
<b>P-10</b>				
<b>P-11</b>				
<b>P-12</b>				
<b>P-13</b>				
<b>P-14</b>				
<b>P-15</b>				