



User Guide

# Industrial sewing machine

Thank you for purchasing this product.  
For your safety, please read the instruction manual before use.



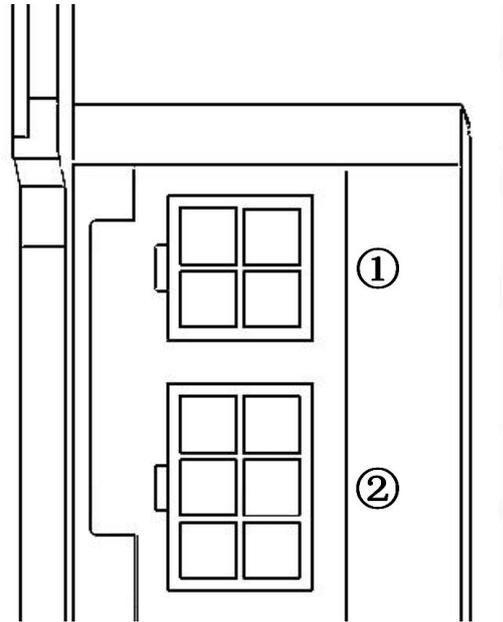
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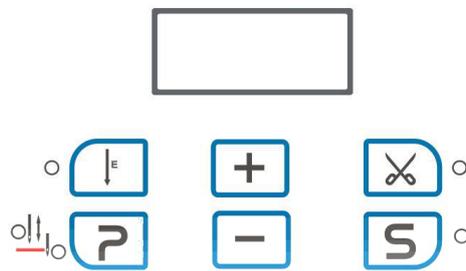
◆ Port definition

Pedal / i ch Socket  
LED light hole

Please follow the interface definition  
and terminal Color connection.



Operation panel description



	<p><b>P:</b></p> <p>1</p> <p>2</p> <p>3</p> <p>4</p>
	<p><b>S:</b></p> <p>1</p> <p>2</p> <p>AD</p>
	+/-:
	C :
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	<b>P:</b>

	<b>S:</b> 00	----
	+/-:	
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Error code and parameter

**Li 1: Error code**

<b>Erro02</b>		1 02 2
<b>Erro04</b>		1: 2: ) 3: 3:
<b>Erro05</b>		1: 2:
<b>Erro06</b>		1: 2:
<b>Erro 08</b>		1:
<b>Erro09</b>	4S	1: ) 2:

**Li 2: Parameter**