



User Guide

Industrial sewing machine

Thank you for purchasing this product.
For your safety, please read the instruction manual before use.

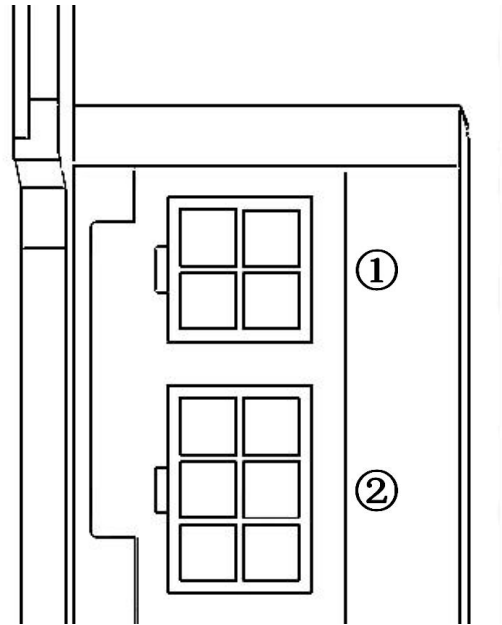


face
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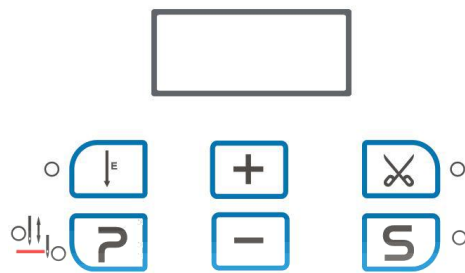
◆ Port definition

Pedal / i ch Socket
LED light hole

Please follow the interface definition
and terminal Color connection.



Operation panel description



	P: 1 2 3 4
	S: 1 2 AD
	+/-:
	C :
	p :
	P:

	S: 00	----
	+/-:	
	P:	
	S: ----	
	+/-:	
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Error code and parameter

Li 1: Error code

Erro02		1 02 2
Erro04		1: 2:) 3: 3:
Erro05		1: 2:
Erro06		1: 2:
Erro 08		1:
Erro09	4S	1:) 2:

Li 2: Parameter

